

Owner: SCANKALK ApS
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Issued: 24-02-2023
Valid to: 24-02-2028

3rd PARTY VERIFIED

EPD

VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804



Owner of declaration
 SCANKALK ApS
 Skodshøj 16, 9530 Støvring
 VAT no. 20759941



Issued:
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Valid to:
24-02-2028

Programme
 EPD Danmark
www.epddanmark.dk



- Industry EPD
 Product EPD

Declared product(s)
 Scankalk KKh 35-65-500
 Scankalk KKh 20-80-475
 Scankalk KKh 50-50-575

Number of declared datasets/product variations: 3

Production site
 Marlon Tørmørtel A/S, Virkelyst 20, 8740 Brædstrup

Product(s) use
 Scankalk NHL Lime KKh mortars are equally suitable for both building restoration and new construction. These products can be used both indoors and outdoors.

Declared/ functional unit
 The declared unit is 1 kg dry mortar

Year of data
 2020

Basis of calculation

This EPD is developed in accordance with the European standard EN 15804+A2.

Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

EPD type

- Cradle-to-gate with modules C1-C4 and D
 Cradle-to-gate with options, modules C1-C4 and D
 Cradle-to-grave and module D
 Cradle-to-gate
 Cradle-to-gate with options

CEN standard EN 15804 serves as the core PCR

Independent verification of the declaration and data, according to EN ISO 14025

- internal external

Third party verifier:



Guangli Du



Martha Katrine Sørensen
 EPD Danmark

Life cycle stages and modules (MND = module not declared)

Product			Construction process		Use							End of life				Beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

Product information

Product description

Scankalk NHL Lime mortars KKh products, are factory-made dry mortars based on hydrated lime and hydraulic lime. Manufactured as a 1-component, ready-mixed KKh mortar. KKh mortar must only be added to water before use.

Material	Weight-% of declared product
Sand	82-86
Chalk	8-16
Hydrated Chalk	1-7

Representativity

This declaration, including data collection and the modeled foreground system including results, represents the production of Scankalk NHL Lime mortars KKh products on the production site located in Brædstrup, Denmark. Product specific data are based on average values collected in the period 2020. Background data are based on GaBi Professional 2021 and ecoinvent 3.7 databases and are less than 10 years old. Generally, the used background datasets are of high quality, and the majority of the datasets are only a couple of years old.

Hazardous substances

The products do not contain substances listed in the "Candidate List of Substances of Very High Concern for authorisation"

(<http://echa.europa.eu/candidate-list-table>)

Essential characteristics

Scankalk NHL Lime mortars KKh products are covered by harmonised technical specification EN 998-1 and EN998-2:2016. Declaration of performance according to EU regulation 305/2011 is available for all declared product variations.

Further technical information can be obtained by contacting the manufacturer or on the manufacturer's website:

<https://www.scankalk.dk/>

Reference Service Life (RSL)

RSL of Scankalk NHL Lime mortars KKh products is defined as 50 years according to Annex A in DS/EN 16757:2022 – "Sustainability of construction works – Environmental product declarations – Product Category Rules for concrete and concrete element".

Picture of product(s)



LCA background

Declared unit

The LCI and LCIA results in this EPD relates to the declared unit of 1 kg dry mortar as stated in the table below.

Name	Value	Unit
Declared unit	1	kg
Density	1500-1600	kg/m ³
Conversion factor to 1 kg.	1	-

Functional unit

Not defined.

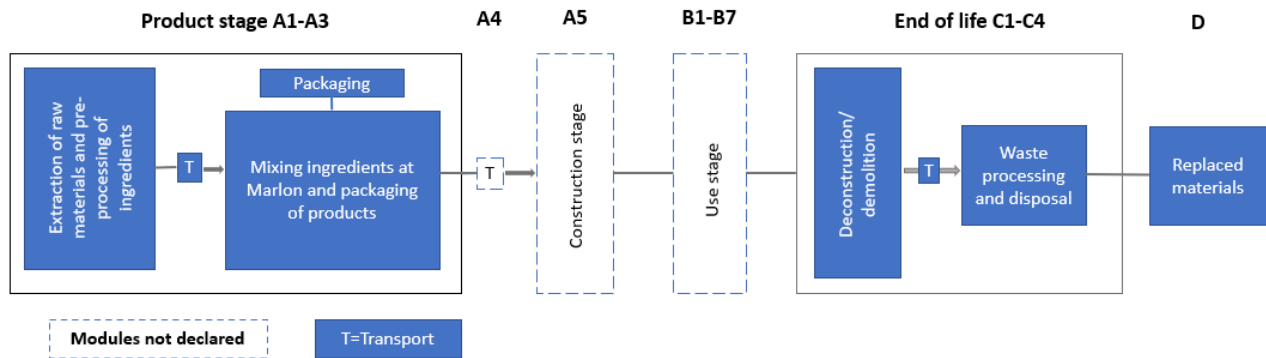
PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804+A2:2019, and EN 16757:2022 "Sustainability of construction works – Environmental product declarations – Product Category Rules for concrete and concrete elements".

Guarantee of Origin – certificates

No Guarantee of Origin certificates are used.

Flowdiagram



System boundary

This EPD is based on a "Cradle to gate with options, modules C1–C4, and module D" LCA, in which 100 weight-% has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804+A2:2019, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

Product stage (A1-A3) includes:

A1 – Extraction and processing of raw materials

A2 – Transport to the production site

A3 – Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging and waste processing up to the "end-of-waste" state or final disposal. The LCA results are declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared as one module A1-A3.

The raw materials for each batch are accurately weighed and transported to the mixer, which mixes the final product in a predefined period.

Next, the mix is filled in bags, big bags, or bulk transport

End of Life (C1-C4) includes:

At the end-of-life concrete structures are demolished and the concrete is excavated. From the deconstruction site, the concrete is transported to the waste processing site where it is crushed to gravel size. This EPD assumes that 97% of the crushed concrete is recycled and the remaining 3% is disposed in landfill.

Re-use, recovery and recycling potential (D) includes:

This covers the crushed concrete being used as road filling as a substitution for gravel.

LCA results

A sensitivity assessment comparing the separate environmental impacts for the products included in the product group show that the results differ more than 10% for some of the impact categories. Therefore, a worst-case approach was chosen for this group. The product Scankalk kkh 20-80-475 is the worst-case product of this group, which is why the results for this specific product represents all three products included in the group.

ENVIRONMENTAL IMPACTS PER KG										
Parameter	Unit	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
GWP-total	[kg CO ₂ eq.]	2,06E-01	0,00E+00	0,00E+00	0,00E+00	1,05E-03	6,84E-03	9,09E-04	4,42E-04	-2,05E-03
GWP-fossil	[kg CO ₂ eq.]	2,04E-01	0,00E+00	0,00E+00	0,00E+00	1,21E-03	6,79E-03	1,02E-03	4,54E-04	-2,08E-03
GWP-biogenic	[kg CO ₂ eq.]	6,03E-04	0,00E+00	0,00E+00	0,00E+00	-1,97E-04	-8,11E-06	-1,40E-04	-1,32E-05	3,72E-05
GWP-luluc	[kg CO ₂ eq.]	1,39E-04	0,00E+00	0,00E+00	0,00E+00	3,57E-05	5,57E-05	2,55E-05	1,33E-06	-8,68E-06
ODP	[kg CFC 11 eq.]	5,06E-09	0,00E+00	0,00E+00	0,00E+00	8,61E-19	1,35E-18	6,15E-19	1,76E-18	-1,98E-17
AP	[mol H ⁺ eq.]	3,92E-04	0,00E+00	0,00E+00	0,00E+00	5,76E-06	7,82E-06	4,88E-06	3,23E-06	-1,42E-05
EP-freshwater	[kg P eq.]	1,55E-05	0,00E+00	0,00E+00	0,00E+00	1,30E-08	2,02E-08	9,26E-09	7,62E-10	-8,66E-09
EP-marine	[kg N eq.]	1,27E-04	0,00E+00	0,00E+00	0,00E+00	2,06E-06	2,61E-06	1,86E-06	8,39E-07	-5,67E-06
EP-terrestrial	[mol N eq.]	1,41E-03	0,00E+00	0,00E+00	0,00E+00	2,38E-05	3,08E-05	2,12E-05	9,22E-06	-6,24E-05
POCP	[kg NMVOC eq.]	3,69E-04	0,00E+00	0,00E+00	0,00E+00	6,18E-06	6,87E-06	5,49E-06	2,54E-06	-1,63E-05
ADPm ¹	[kg Sb eq.]	9,39E-08	0,00E+00	0,00E+00	0,00E+00	3,87E-10	6,04E-10	2,76E-10	4,28E-11	-3,61E-10
ADPf ¹	[MJ]	1,83E+00	0,00E+00	0,00E+00	0,00E+00	5,81E-02	9,07E-02	4,15E-02	6,02E-03	-3,07E-02
WDP ¹	[m ³ world eq. deprived]	5,03E-02	0,00E+00	0,00E+00	0,00E+00	4,05E-05	6,32E-05	2,89E-05	4,87E-05	-1,88E-04
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

ADDITIONAL ENVIRONMENTAL IMPACTS PER KG										
Parameter	Unit	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
PM	[Disease incidence]	3,25E-09	0,00E+00	0,00E+00	0,00E+00	5,70E-11	5,13E-11	4,98E-11	4,01E-11	-6,90E-10
IRP ²	[kBq U235 eq.]	7,64E-03	0,00E+00	0,00E+00	0,00E+00	1,55E-05	2,42E-05	1,10E-05	6,65E-06	-3,25E-04
ETP-fw ¹	[CTUe]	1,46E+00	0,00E+00	0,00E+00	0,00E+00	4,31E-02	6,73E-02	3,08E-02	3,43E-03	-1,72E-02
HTP-c ¹	[CTUh]	5,27E-11	0,00E+00	0,00E+00	0,00E+00	8,71E-13	1,36E-12	6,22E-13	5,06E-13	-1,27E-12
HTP-nc ¹	[CTUh]	1,71E-09	0,00E+00	0,00E+00	0,00E+00	4,57E-11	7,07E-11	3,29E-11	5,58E-11	-1,29E-10
SQP ¹	-	3,47E-01	0,00E+00	0,00E+00	0,00E+00	2,00E-02	3,12E-02	1,43E-02	1,22E-03	-8,25E-03
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									
	² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

RESOURCE USE PER KG										
Parameter	Unit	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
PERE	[MJ]	2,84E-01	0,00E+00	0,00E+00	0,00E+00	3,34E-03	5,22E-03	2,39E-03	8,11E-04	-7,92E-03
PERM	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	[MJ]	2,84E-01	0,00E+00	0,00E+00	0,00E+00	3,34E-03	5,22E-03	2,39E-03	8,11E-04	-7,92E-03
PENRE	[MJ]	1,83E+00	0,00E+00	0,00E+00	0,00E+00	5,83E-02	9,11E-02	4,17E-02	6,02E-03	-3,08E-02
PENRM	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	[MJ]	1,83E+00	0,00E+00	0,00E+00	0,00E+00	5,83E-02	9,11E-02	4,17E-02	6,02E-03	-3,08E-02
SM	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	[m ³]	1,28E-03	0,00E+00	0,00E+00	0,00E+00	3,83E-06	5,98E-06	2,74E-06	1,49E-06	-8,57E-06
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

WASTE CATEGORIES AND OUTPUT FLOWS PER KG										
Parameter	Unit	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
HWD	[kg]	3,54E-06	0,00E+00	0,00E+00	0,00E+00	3,07E-12	4,80E-12	2,19E-12	6,39E-13	-4,76E-12
NHWD	[kg]	6,78E-04	0,00E+00	0,00E+00	0,00E+00	9,15E-06	1,43E-05	6,53E-06	3,00E-02	-4,04E-02
RWD	[kg]	1,94E-05	0,00E+00	0,00E+00	0,00E+00	1,06E-07	1,65E-07	7,56E-08	6,32E-08	-2,01E-06
CRU	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MER	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EET	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EE = Exported energy									

BIOGENIC CARBON CONTENT PER KG		
Parameter	Unit	At the factory gate
Biogenic carbon content in product	[kg C]	0,00E+00
Biogenic carbon content in accompanying packaging	[kg C]	0,00E+00
Note	1 kg biogenic carbon is equivalent to 44/12 kg of CO ₂	

Additional information

Technical information on scenarios

Reference service life

RSL information	Unit
Reference service Life	50 Years
Declared product properties	Masonry, jointing and plastering
Design application parameters	As appropriate
Assumed quality of work	As appropriate
Outdoor environment	As appropriate
Indoor environment	As appropriate
Usage conditions	As appropriate
Maintenance	As appropriate

End of life (C1-C4)

Scenario information	Value	Unit
Collected separately	1.00E00	kg
Collected with mixed waste	-	kg
For reuse	-	kg
For recycling	9.7E-01	kg
For energy recovery	-	kg
For final disposal	0.3E-01	kg
Assumptions for scenario development	-	As appropriate

Re-use, recovery and recycling potential (D)

Scenario information/Materiel	Value	Unit
Crushed concrete for road filling	9.7E-01	kg


Indoor air

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.

Soil and water

The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.

References

Publisher	 www.epddanmark.dk
Programme operator	Danish Technological Institute Buildings & Environment Gregersensvej 1 DK-2630 Taastrup www.teknologisk.dk
LCA-practitioner	Mie Ostenfeldt FORCE Technology Park Allé 345 2605 Brøndby www.forcetechnology.com
LCA software / background data	GaBi, version 10.6.0.110 incl. databases www.gabi-software.com ecoinvent database version 3.7 https://ecoinvent.org/
3rd party verifier	Guangli Du Aalborg University A.C. Meyers Vænge 15 2450 København SV www.aau.dk

General programme instructions

Version 2.0

www.epddanmark.dk

EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

EN 16757

EN 16757:2022 "Sustainability of construction works – Environmental product declarations – Product Category Rules for concrete and concrete elements"

EN 15942

DS/EN 15942:2021 – "Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

ISO 14025

DS/EN ISO 14025:2010 – "Environmental labels and declarations – Type III environmental declarations – Principles and procedures"

ISO 14040

DS/EN ISO 14040:2008 – “ Environmental management – Life cycle assessment – Principles and framework”

ISO 14044

DS/EN ISO 14044:2008 – “ Environmental management – Life cycle assessment – Requirements and guidelines”